

AMPP/SSPC QP 8

Standard Procedure for Evaluating the Qualifications of Contracting Firms that Install Polymer Coatings, Surfacings, Linings or FRP Composites on Concrete and Other Cementitious Substrates

INTERNAL AUDIT CHECKLIST

Company Name:				
Street Address:				
City:	State:		Zip:	
Phone:	Fax:			
E-mail:		Web:		
Performed By: Corporate Q	A/QC Mgr. (print)	 Signat	ure / Date	
Office Audit:				
Job Audit: Date	 Name of	f Site		
Approved By: EHS Officer *	(print)	Signature / D	Date	
* Required if Health & Safety				QA/QC Manage
Approved By:President, CE	O, COO (print)	Signature / Da	ate	

Note: This internal audit report/checklist must be approved by the CEO, Chief Operations Officer, or President to be accepted by AMPP.

ANNUAL QP 8 INTERNAL AUDIT REPORT

a.	Have the previous SSPC QP 8 external audit	results been reviewed prior to completing this internal Audit?
	YesNo	
b.	Have previous deficiencies cited at both your I	last external audit and the most recent internal audit been reviewed and the
	corrective actions verified? Yes	No
C.	Please note the date of the last internal QP-8	audit, and name of person(s) who performed the audit.
	Name & Title of Auditor:	Audit Date:

Scoring Criteria

Rating Definitions & Scoring Terms

- a. **Rating "1" –** (Major CAR) The required training, written program, practice or procedure is non-existent or required training or written program is inadequate (i.e., required practice and procedure in place sporadically less than 2/3 implemented).
- b. Rating "2" (Minor CAR) The training or written program is adequate or requires minor revisions (i.e., practice or procedure is in place with isolated instances of non-conformance no more than 1/3 of the time. e.g., lack of practice or documentation due to personnel turnover, non-performance by field personnel, or extenuating circumstances.)
- c. **Rating "3"** (No CAR required) The company consistently adheres to specific training and written program requirements; required practice and procedures consistently meet the letter of the standard.

MANAGEMENT PROCEDURES (This portion of the checklist can be bypassed for contractor's who are QP-1 or QP-3 accredited)

COMPANY POLICY

Α	QP-8 Reference	M.A.R. (Minimum Acceptable Responses)		Sc	ore)	Auditor Comments
1.	4.2.1.a Mission Statement	 On company letterhead and signed by the President/CEO and dated. 	0	1	2	3	Skip if QP-1 Accredited
		 Updated or reaffirmed annually by CEO. 	0	1	2	3	
		Posted at office and job sites.Must address: Company Quality;	0	1	2	3	
		Safety & Health, Environmental Protection, Commitments.	0	1	2	3	
		Item Score					
2.	4.2.1.b Disseminating Company Policies to Personnel	There is evidence that management has implemented procedures to disseminate policies to all workers under its direction. Examples include: • employee manual or handbook • new employee orientation / handouts • work force conferences / staff meetings • Digital Onboarding package	0	1	2	3	Skip if QP-1 Accredited
		Item Score					

MANAGEMENT PROCEDURES

ORGANIZATION AND PERSONNEL

Α	QP-8	M.A.R.		Sc	ore)	Auditor Comments
	Reference						
3.	4.2.2.a Organization Chart	 Organization chart exists. Lines of responsibility and authority of key personnel are shown and reflect company practice. 	0		2		Skip if QP-1 Accredited and if the org chart includes personnel responsible for coating concrete operations.
		 Must be dated and updated or reaffirmed annually by President or CEO. 	0	1	2	3	
		Item Score					
4.	4.2.2.b Job Descriptions for	 Written job descriptions for management and those personnel responsible for quality control and safety exist. 	0	1	2		Skip if QP-1 Accredited and if the org chart includes personnel responsible for coating concrete operations.
	Management and other Key	 Responsibilities and duties are clearly stated and current. 	0	1	2	3	
	Personnel	 Required experience, licenses, certifications, and training are stated and current. 	0	1	2	3	
	And	 Documentation confirms that duties match job descriptions. 	0	1	2	3	
		Key personnel are paid employees.Training programs for key personnel are	0	1	2	3	
	4.1.3.e	in-place or available and correlate with	0	1	2	3	
	Evaluating Job Functions	industry jobs and professions.					
		Item Score					

MANAGEMENT PROCEDURES

ADMINISTRATION AND MANAGEMENT (continued)

Α	QP-8 Reference	M.A.R.			ore		Auditor Comments
5.	4.2.3.a & b	 A recognized accounting system is in 	0	1	2	3	Skip if QP-1 Accredited
	Financial Record-	place.					
	keeping	 Evidence exists that tax returns are 	0	1	2	3	
		submitted in a timely manner.					
	CPA or equivalent	 Evidence exists that worker's 	0	1	2	3	
	approval that	compensation, liability and other					
	accounting	insurances are paid and current.			_	_	
	procedures follow	Evidence exists that employees and	0	1	2	3	
	accepted	workers are paid by the company.	0	1	2	2	
	accounting practice in the	 3rd party Verification that accounting sys procedures follow accepted 	U	ı	2	3	
	company's areas	accounting practices and principles					
	of operation.	accounting practices and principles					
	or operation.	Item Score					
6.	4.2.3.c & d	Demonstrate that there's a procedure	0	1	2	3	Skip if QP-1 Accredited
	Procedures for	in place, either a checklist or other					
	Reviewing	documentation, that shows that					
	Specifications and	management reviews specification and					
	Bidding	inquiry documents.					
	Documentation	Auditor checks date of spec vs. date of	0	1	2	3	
		review documentation.			_	_	
	Distribution of	Evaluation criteria are used to define	0	1	2	3	
	specifications and	requirements.		1	2	2	
	related contract	Internal discussion is coordinated, and	0	1	2	3	
	documents to key personnel	results are recorded in writing. (e.g.,					
	managing projects	Project Documentation Log).	0	1	2	3	
	CRITICAL ITEM	Confirm distribution system of		'	_	J	
		documents to key personnel. Item Score					
		item Score					

MANAGEMENT PROCEDURES

ADMINISTRATION AND MANAGEMENT (continued)

Α	QP-8	M.A.R.	Score	Auditor Comments
	Reference			
7.	4.2.3.e Procedures for Learning About and Complying with	 A key person is designated (in writing) to keep abreast of environmental, safety and health and other regulations affecting the contractor's operations. 	0 1 2 3	Skip if QP-1 Accredited
	Regulations	There is a history of a key person performing these duties at least 6 months prior to the initial audit and routinely thereafter.	0 1 2 3	
		 Current versions of regulations applicable to specific projects are available at the job site. Versions of regulations applicable to 	0 1 2 3	
		general business operations are available at the main office.	0 1 2 3	
		Item Score		
8.	42.3. f Legal Viability	Confirmation of legal viability (e.g., review of incorporation documents; IRS Tax ID notification; tax returns; contracting licenses; registration with government agencies)	0 1 2 3	 Skip if QP-1 Accredited Skip for annual internal audits of existing QP-8 companies
9.	4.2.3.g Subcontracting	 Subcontractors are evaluated for their ability to comply with regulations and meet contract requirements. Review documented evidence 	0 1 2 3	Skip if QP-1 Accredited
		Item Score		

10.	4.2.3.h	Records of Regulatory citations,	0 1	1 2	3	Skip if Qp-1 Accredited
	Regulatory Citations and	fines, etc., are maintained • There is evidence that RCA is				
	Violations	undertaken for affirmed violations	0 1	1 2	3	
	<u>SUBMIT</u>					
	COPIES OF					
	VIOLATIONS AND CLOSE					
	OUT DOCS					
		Item Score				

TECHNICAL CAPABILITIES (This section is required for QP-1 Accredited Organizations also accredited or seeking accreditation to QP-8)

PERSONNEL QUALIFICATIONS

В	QP-8 Reference	M.A.R.	Score	Auditor Comments
11.	4.4.	The contractor has developed and		Program and company-wide implementation
	Craft Worker	implemented a Craft Worker		is verified at headquarters
	Qualifications &	Assessment Program in accordance		
	Assessment	with the requirements outlined in		FIELD
		mandatory Appendix A of QP-8 (2015).		 Verify qualifications of craftworkers at the job
	CRITICAL ITEM			site(s) visited
		At a minimum, there is evidence that:		
		 A written program exists that was 	0 1 2 3	
		developed by the designated		
		Supervisor.		
		 Procedures exist and have been 	0 1 2 3	
		implemented for conducting training		
		(as needed) and qualifying newly		
		hired, experienced craft workers.	0 4 0 0	
		 Procedures exist and have been 	0 1 2 3	
		implemented for conducting training		
		(as needed) and qualifying trainees.	0 4 0 0	
		 Procedures exist and have been 	0 1 2 3	
		implemented for conducting training		
		and qualifying workers on new		
		equipment used by the contractor.		

 (continued) Procedures exist and have been implemented for training and qualifying workers on use of materials not previously used by or unfamiliar to craft personnel. The contractor complies with contract-specific craft worker training and certification requirements. A worker proficiency evaluation system is in place. There is a designated "Supervisor" and there is evidence that the Supervisor is qualified and performs duties in accordance with requirements of Appendix A. 	0 1 2 30 1 2 30 1 2 30 1 2 3	
Item Score		

TECHNICAL CAPABILITIES (Required for QP-8 regardless of whether firm is QP-1 or QP-6) *TECHNICAL RESOURCES*

В	QP-8 Reference	M.A.R.	Score	Auditor Comments
12.	4.5.a Industry Group Affiliations	Review of current membership certificates and correspondence confirms that contractor maintains affiliation(s) with industry group(s) that provide information on use of protective coatings for concrete substrates.		Identify Coating Concrete-Specific Technical Resources and affiliations
		Item Score		
13.	4.5.b & 4.8.2.a Technical Standards Library CRITICAL ITEM	Office and key Management, QC and Production Personnel have access to and are aware of current versions of technical standards (e.g., ASTM, ICRI, legacy NACE & SSPC) applicable to the company's operations.		FIELD Verify availability of contract-applicable technical documents in the field at job sites Library is confirmed at Headquarters

							1
		 (continued) Current hard copy or digital versions, or specified versions of technical 	0	1	2	3	
		standards applicable to each project are at or accessible at the job site.	0	1	2	3	
		 There is evidence that requirements of these standards are followed when called for in the project specification/Product Data Sheet/P.O., 	U	'	۷	J	
		Work Order	0	1	2	3	
		 QC inspectors have copies of applicable standards and documents applicable to work being performed 	U	1	۷	J	
		(continued)					
		For FRP work possess:	0	1	2	3	
		-NCHRP Report 609					
		- ADCI Consensus standards					
		Item Score					
14.		At a minimum, the contractor must have					This is a key document that describes
		standard company procedures based on					procedures for coating concrete
	Procedures	industry standards & best practices:					
	CDITICAL ITEM	Tamina in altrada.					FIELD-This document or project-specific
	CRITICAL ITEM	Topics include:	_	4	2	2	procedures are available to personnel in the
	CLIDMITTAL ITEM	Repair of deficient concrete	0	1	2		field
	SUBMITTAL ITEM WITH INITIAL APP	 Pretreatment of substrate including removal of contaminants 	U	ı			
		Surface Prep Methods	0	1		3	
		Testing for contamination after Surface Prop	0	1	2	3	
		Surface Prep • Evaluating surface texture after	0	1	2	3	
		Surface Prep					
		Testing for moisture in concrete	0	1	2	3	
		Testing for MV Transmission rate	0	1	2	3	
		Proper storage, mixing and thinning	٥	1	2	3	
		of materials installation methods used.	0	ı	2	J	
		Protecting installed materials during					

_							
		the installation process	0	1	2	3	
		 Testing coating for cure, holidays, 					
		pinholes, adhesion, statis	0	1	2	3	
		dissipation, as applicable					
		 Proper cleaning of installation tools 	0	1	2	3	
		 Disposal of excess materials 	0	1	2	3	
		 Maintaining acceptable and safe 	0	1	2	3	
		conditions (e.g., temp control; lighting [SSPC Guide 12];					
		ventilation)			_	_	
		Curing of coating	0	1	2	3	
		 Measuring and documenting ambient conditions of substrate and 	0	1	2	3	
		atmosphere.	0	1	2	3	
		 Work in Confined Spaces 	0	1	2		
		 Use of heating equipment 	U	'	_	3	
		 Maintaining vapor concentrations at 10% of LEL in tanks and confined spaces 	0	1	2	3	
		Worker training on specific specialty tasks	0	1	2	3	
		Item Score					
14.	4.6.a Document Control	 Contractor records/logs receipt of specifications/revisions. 		1	2	3	
	Procedures for Recording of Specifications and Revisions	 Record is kept of who gets copies. A verification of document acknowledgement form is signed by recipient(s). 	0	1	2	3	
	and Their Receipt CRITICAL ITEM	Superseded or obsolete documents are removed from the workplace.	0	1	2	3	
		Item Score					
							1

TECHNICAL CAPABILITIES

TECHNICAL RESOURCES (cont.)

	WOAL NEGOCINOLS	(001.11)					
15.	4.6.b Procedures for Clarifying Ambiguous Specs CRITICAL ITEM SUBMITTAL ITEM	 There is evidence of correspondence or other communication noting errors, omissions, ambiguities, conflicting requirements in the specification or other clarification. A verification of document/ correspondence acknowledgement is available. 	0				
		Item Score					
16.	4.6.c Communicating Contract & Technical Requirements	There is an implemented procedure to show that current contract and technical requirements are communicated to supervisors and their work crews at each jobsite.	0	1	2	3	
	CRITICAL ITEM						
	<u> </u>	Item Score					
17.	4.3.2 Documentation that the contractor is currently involved in or has	 Facility name, address, including zip code, telephone and fax number of owner's and prime contractor's representative in charge of your field operations. 	0				
	successfully	 Scope of work performed. 			2		
	applied protective coatings over	 Materials applied and approximate quantities. 	0	-			
	concrete within the last 12	 Equipment used for surface preparation and coating installation. 	0	1	2	3	
	months. The documentation	 Types (e.g., installers; surface preparation operators; helpers) and 	0	1	2	3	
	shall include (see column to the	number of field personnel employed.Special safety and environmental	0	1	2	3	
	right): SUBMITTAL ITEM WITH INITIAL	(e.g., containment) requirementsDuration of project (start-finish date)	0	1	2	3	
	<u>APP</u>	(continued)					

	SUBMITTAL ITEM WITH INITIAL APP	NOTE: List should include all coating installation work under contract to your firm regardless of whether all or any portion of the job was subcontracted.		
		Item Score		
18	4.3 Qualification requirements SUBMIT QUAL CATEGORIES BEING APPLIED FOR WITH INITIAL APP	Check all qualification categories below that apply based on contractor's documented work history of successfully completed projects. If not applicable, note (N/A)	0 1 2 3	
		Item Score		

EXPERIENCE, EQUIPMENT, AND FACILITIES

В	QP-8 Reference	M.A.R.	Score	Auditor Comments
19a	4.3.1.1 Core Requirements	Documented evidence showing that contractor has successfully installed polymer coatings or surfacing's, or both in mild and moderate non-immersion chemical exposure-Ph below 2.0 or above 12.0 in industrial facils.	0 1 2 3	
19b	4.3.1.2 Immersion	Documented evidence of successful completion of coating concrete for immersion svc (e.g., secondary containment; wastewater, chemical storage or other immersion surface – ph. <2.0 or >12.0	0 1 2 3	

19c	4.3.1.3 FRP Atmospheric	Documented evidence – successful installation of bonded FRP on concrete for reinforcement, repair or load bearing strs exposed to atmospheric, chemical and controlled environments	0	1	2		
19d	4.3.1.4. FRP Immersion	 Documented evidence -successful installation bonded FRP for reinforcement and repair of immersed or splash zone for load bearing strs 	0	1	2		
19e	4.3.1.4.1 Applied in Atmospheric SVC	 Installed in atmosphere, however coating will be submerged when in service Includes installation of FRP on secondary containment, water treatment or storage or other immersion svc – ph. 	0	1	2	3	
19f	4.3.4.1.2 Applied Underwater	 Use of trained divers to install FRP on submerged concrete piles, pipes, columns, beams, seawalls & other underwater structures 	0	1	2	3	
20.	4.7 Equipment List, Maintenance/Rep air of Production Equipment used SUBMITTAL ITEM WITH INITIAL APP	 Provide list of owned or leased production equipment used; confirm that equipment is applicable to type of work performed Contractor has a written preventive maintenance plan and copies of manufacturer's maintenance manual and repair intervals for major equipment. There is evidence (e.g., maintenance records; service/repair invoices;) that maintenance schedules are followed. 	0	1 1 1	2 2	3	
		Item Score					

PERSONNEL QUALIFICATIONS

С	QP-8 Reference	M.A.R.	Score	Auditor Comments
21.	4.8.1.1	A key person employed by the	0 1 2 3	
	Personnel	contractor is designated by the		
	Qualifications/	CEO/COO as the company QC		
	Q.C. Supervisor	Supervisor.		
		The QC supervisor has successfully	0 1 2 3	
	CRITICAL ITEM	completed the SSPC QCS training,		
		and is CCI Level 2 certified or		
	SUBMITTAL	equivalent certification acceptable to		
	ITEM WITH	the AMPP QP PM		
	INITIAL APP	• In addition, the QC Supervisor must		
		have at least 3 years' experience in		
		the concrete surfacing installation	0 1 2 3	
		industry		
		Item Score		

PERSONNEL QUALIFICATIONS (continued)

С	QP-8 Reference	M.A.R.	Score	Auditor Comments
22.	4.8.1.2. QC Inspectors CRITICAL ITEM	 Inspectors QC inspectors have formal inspection training documented with a certificate and a copy of the curriculum used and exam (e.g., 	0 1 2 3	
		CCI L 1 or equivalent accepted by the AMPP QP PM): Training should include topics in ASTMD6237 and contain at least 24 hrs. of contact time		
		 QC inspectors must have at least 2 years' experience in the concrete surfacing installation industry, and at least 1 year of "field" experience in any related capacity 	0 1 2 3	
		For those inspecting FRP categories, the QCI is required to have applicable 3 rd party or in-house training	0 1 2 3	
		QC Inspectors at all sites have applicable standards, specifications and technical references used for normal coating inspection work. You'ld the time a stantage that the size and the the size	0 1 2 3	
		 Verify that the inspector has the physical ability to perform required inspections. This includes eye exams and ability to climb when applicable 	0 1 2 3	
		Item Score		

PERSONNEL QUALIFICATIONS (cont.)

С	QP-8 Reference	M.A.R.	Score	Auditor Comments
23.	4.8.2.d Authority of QC Personnel – identifying & handling of non- conforming work CRITICAL ITEM	 Q.C. Inspectors have written authority to report nonconforming work directly to management and inform the production supervisor of required corrective rework. This authority may be written into a site-specific plan or job description or company procedure plan. 	0 1 2 3	
	SUBMITTA ITEM IF NOT QP-1 ACCRED.	Note: Contractor may choose to delegate this authority to someone other than the inspector, provided that person has the authority to direct production to take corrective actions to meet contract/specification requirements. • Logs & documentation are	0 4 9 9	
		maintained to i.d., non-conforming work (in process or i.d., by the client or client rep). Client i.d'd non-conforming work is repaired or accepted as is per client choice	0 1 2 3	

Specification Requirements CRITICAL ITEM Deviations from the specification are requested through proper channels before being implemented. Documentation must state the deviation, the person authorizing the change, and the technical justification for the change or substitution. Item Score	·	requirements) are clearly controlled and documented. • Deviations from the specification are requested through proper channels before being implemented. • Documentation must state the deviation, the person authorizing the change, and the technical justification for the change or substitution.		1 2		3
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INSPECTION PROCEDURES AND RECORDING SYSTEMS

С	QP-8 Reference	M.A.R.	Sc	ore	9	Auditor Comments
25.	4.8.2.b & h Documentation of Coating Inspection and Filing of Inspection Reports CRITICAL ITEM SUBMITTAL ITEM; PROVIDE EXAMPLES OF COMPLETED EXPENSE REPORTS FOR COATING CONCRETE WORK PERFORMED	 There is evidence that written inspection reports and results of tests are maintained for each project. Inspection reports are prepared on a daily basis during substrate repair, surface preparation and coating installation and dry/curing operations. At a minimum, inspection reports must document: Required ambient conditions Film thickness Moisture vapor transmission in concrete Cure Batch numbers of coatings used Mixing according to specification Material temperature at application Abrasive cleanliness if applicable Surface profile achieved (per ICRI or SP-13) Inspection reports must be signed and dated by the designated QC inspector for the job. Inspections and tests and reports of results are maintained and filed. As a minimum, inspection shall be accomplished in accordance with the contractor's QC procedures and any additional customer QC requirements referenced directly or indirectly. Item Score	1		3	
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INSPECTION PROCEDURES AND RECORDING SYSTEMS (cont.)

С	QP-8 Reference	M.A.R.	Score	Auditor Comments
26.	4.3.2.c Calibration Standards Checking Accuracy of Inspection Instruments used specifically for coating concrete QC Inspections and Testing CRITICAL ITEM SUBMITTAL ITEM	 Calibration standards exist for use by Quality Control personnel on site. There is evidence that inspection equipment on site is checked for accuracy before use. Records of calibration/accuracy checks of inspection equipment used on site are maintained. Planned maintenance of inspection equipment is carried out. Calibration and verification of accuracy program meets contractor's QC procedure or contract requirements. 	0 1 2 30 1 2 30 1 2 30 1 2 30 1 2 3	
		Item Score		
27.	4.8.2.e Verifying Proper Surface Preparation and Coating Application and Inspection CRITICAL ITEM SUBMITTAL ITEM WITH INITIAL APP	 There is a written QC procedure, either general or site-specific, defining how the company's site personnel are to ensure that proper repair work, surface preparation, installation and curing takes place in the field. This procedure is available to and utilized by site personnel. 	0 1 2 3	
		Item Score		

28.	4.8.2.f Hold Point or Checkpoint Inspections	 There is evidence that hold point or checkpoint inspections are conducted during each major operation. Examples of inspections done: pre-cleaning substrate repair surface preparation primer intermediate coat cure Contractors must have process procedure checkpoints per the technical procedures referenced in Item 23. 	0 1 2 3	
		Item Score		

SAFETY (This section can be bypassed for QP-1 Accredited Contractors) PROCEDURES

D	QP-8 Reference	M.A.R.	Score	Auditor Comments
29.	4.9. Safety Program and Safety Education	 Contractor has a written Safety and Health Compliance Program based on current OSHA or equivalent standards applicable to its operations. 	0 1 2 3	
	CRITICAL ITEM	 At a minimum, the program must address applicable portions of the following topics: 	0 1 2 3	
	SUBMIT SAFETY & HEALTH PROGRAM IF NOT QP-1 ACCREDITED	 Hazardous Materials Personal protective and life-saving equipment General Safety & Health Provisions Occupational Health & Environmental Controls as 		
		applicable to coating concrete (continued)		

	Fire Protection & Prevention					
	 Signs Signals, and Barricades 					
	 Materials Handling, Storage, Use, 					
	and Disposal					
	Hand and Power Tools					
	– Electrical					
	- Scaffolds					
	Fall Protection and fall arrest					
	- Cranes, Derricks, Hoists,					
	Elevators, and Conveyors					
	- Ladders					
	 Toxic & Hazardous Substances 					
	Airless Injection					
	 High Pressure and Ultra High 					
	Pressure WJ					
	 Confined space entry 					
	There is evidence that program	0	1	2	3	
	requirements are communicated to					
	workers.					
	There is evidence that general and job-	0	1	2	3	
	specific safety rules are enforced.					
	There is evidence that workers receive	0	1	2	3	
	general safety refresher training (at	-	-	_	-	
	least annually for full-time employees)					
	or as required by applicable					
	regulations or contract.					
	Item Score					

D	QP-8 Reference	M.A.R.	Score	Auditor Comments
30.	4.9 Safety Program and Safety Education CRITICAL ITEM	 There is evidence that work area safety assessments are conducted and corrective actions taken when necessary to correct existing or potential hazards or as required by the customer or safety officer. There is evidence that safety performance is part of each manager's written job description (if contractor is managed by a nonowner). The safety and health program is reviewed by ownership or management at least annually to determine whether the goal of protecting workers at all work sites is being achieved based on applicable regulations, SDS's and contract requirements. 	0 1 2 3	Additor Comments
		Item Score		
31.	4.9.1 EH&S Mgr.	See QP-1 for minimum EHS Mgr. requirements for training, credentialing and experience.	0 1 2 3	
	SUBMITTAL ITEM WITH INITIAL APP IF NOT QP-1	EHS Mgr. is an employee. Provide name of EHS Mgr. and C.V.	0 1 2 3	
		Item Score		

D	QP-8 Reference	M.A.R.	Score	Auditor Comments
32.	4.9.2.a & b Pre-job Safety Meetings	 A written job-specific implementation plan is developed as a result of the pre-job hazard analysis. 	0 1 2 3	
		In this plan, Safety and health hazards are identified and documented by the contracting firm's safety officer or designated safety professional for each job/phase activity during the pre-job hazard analysis.	0 1 2 3	
		Project-specific requirements are communicated to work crews at the start of each project and throughout as determined by contractor management/onsite competent persons (e.g., training, toolbox talks)	0 1 2 3	
		 Evidence of such an analysis is documented. 	0 1 2 3	
		Item Score		

33.	4.9.2.c Accident	Contractor has a written accident reporting procedure.			
	Reporting	Cult accura			
		<u>Sub-scores</u>	0 4 0		
		Accident reports address:	0 1 2	3	
		 what happened 			
		to whom			
		 where it happened 			
		 how it happened 			
		root cause			
		 immediate follow-up actions to 			
		prevent recurrence			
		There is evidence that the procedure	0 1 2	3	
		is used (e.g., compare against OSHA	0		
		300 log; workers' compensation loss			
		runs)			
		There is evidence that supervisors	0 1 2	3	
		assigned follow up actions complete			
		necessary corrective action at the job			
		site within a week after the accident,			
		if feasible, to ensure hazard is			
		removed or properly controlled.			
		Note to Auditor: Average of 3 sub			
		scores.			
		Item Score			

SAFETY

PROCEDURES (continued)

	QP-8 Reference	M.A.R.		30	ore)	Auditor Comments
	4.9.2.d Monitoring Safety and Loss Control SUBMIT IF NOT QP-1	 There is evidence that contractor's owners or managers review safety performance at least annually. OSHA incidence rates are within industry norms (N/EH x 200,000). Workers' compensation experience rating (EMR) averaged over the most recent 3-year period does not exceed 1.10. No single E.M.R., during the 3-year period exceeds 1.25. 	0 0	1 1 1	_	3	
		Have Oaava					
		Item Score					
	4.9.2.e SOPs for Major Equipment	 Written SOPs for major equipment are available at the job site. (e.g., pressurized equipment) 	0	1	2		
9	CRITICAL ITEM	 Owners and/or managers have approved these procedures and review them annually and document 	0	1	2	3	
		that review.These procedures have also been	0	1	2	3	
		reviewed by the contractor's safety director or designated safety professional. There is evidence that these	0	1	2	3	
		procedures incorporate equipment manufacturers' recommendations for safe operation.					
		Item Score					

SAFETY

PROCEDURES (continued)

D	QP-8 Reference	M.A.R.		Sc	ore	9	Auditor Comments
36.	4.9.2.f Personal Protective Equipment and Respiratory Protection CRITICAL ITEM	 As part of the contractor's comprehensive Health and Safety Program, the contractor has a written respiratory protection program based on OSHA 1910.134 or equivalent regulation or standard. Contractor also has written procedures for issuing and use of other PPE such as protective clothing for skin protection, devices for eye protection, devices for hearing protection, foot protection, head protection, knee protection, life jackets if applicable, lifesaving 			2		
		 equipment. Required respirators and protective equipment are available. There is evidence that workers use respirators and PPE at each job site per company safety plan and 			2		
		 applicable SDS's. There is evidence that workers are trained in the use and maintenance of respirators and PPE. The contractor uses a formal system to check the effectiveness of PPE used on site and to maintain PPE used on site in good working condition. 	0		2		
		Note to Auditor: Average 6 bullet scores to obtain total item score.					
		Item Score					

SAFETY

PROCEDURES (continued)

D	QP-8 Reference	M.A.R.	Score	Auditor Comments
32.	4.9.2.g First Aid-Trained Employees	 An approved & fully stocked first aid kit is available on the jobsite and is accessible in case of an emergency. There is at least one person available on each job site that has first aid (and CPR) training certificates issued by the Red Cross or an equivalent organization. Check credentials on site. Provisions are made during pre-job planning for prompt medical attention in case of serious injury including transportation and communication. Emergency telephone numbers and emergency procedures are posted at job site where workers and management can see. 	0 1 2 3	
		Item Score		
D	QP-8 Reference	M.A.R.	Score	Auditor Comments
33.	4.9.4 Environmental Compliance Program CRITICAL ITEM	The contractor has a written plan to protect the environment from hazardous coatings or other debris generated at the job site. This plan shall include at a minimum: An environmental protection plan	0 1 2 3	
	SUBMITTAL ITEM WITH INITIAL APP IF NOT QP-1 ACCREDITED	detailing how the contractor will prevent discharges to air, soil, and water - A hazardous waste materials management and disposal plan (see SSPC-Guide 7 and 40 CFR subchapter 1, "Solid Wastes" Parts 260 to 263 and 268).		

S	.5.2 Fources of Fafety Information	 Contractor operates a formal program to acquire information on safety and safety equipment from such recognized sources as: OSHA and NIOSH bulletins ASA Safety Handbook PDCA Safety Manual Trade publications/clipping services AIHA publications and journals Safety Consultants Relevant safety information and materials are available to on-site personnel. 	0	1	2	
		Item Score				

Important Note to Auditor: Issue a major deficiency if 20% of crew is in violation of a safety rule or if a person on the job is in imminent danger as a result of a violation (e.g., working up high without adequate fall protection or working on a platform or using a ladder that lacks integrity). Contact the EHS Manager immediately by cell phone for guidance if you encounter what you deem to be an imminent danger situation and have concerns about how to proceed.

Response Ratings define the quality of the company's response to each evaluation item as follows:

Rating	Interpretations (Definition)	
0	Non-Responsive (No answer, or one with no connection to the question)	
1	Unsatisfactory Response (pertinent, but inadequate answer)	
2	Satisfactory Response (minimally acceptable)	
3	Superior Responses (exceeds minimum standard)	

Appendix A

A. GENERAL DESCRIPTION

In order to meet the requirements of QP 8 section 4.4 the contractor must document implementation of the program to:

- (1) Assess the skills and general training needs of newly hired craft workers* and qualify them for their assigned tasks;
- (2) Verify the qualifications of existing craft workers;
- (3) Train inexperienced craft workers (trainees) as necessary
- (4) Evaluate the performance of craft workers at least once per calendar year and provide additional training as necessary
- (5) Ensure compliance with contract specific worker training/qualification requirements

*A craft worker is one who performs surface preparation and/or applies coating materials

B. CONTENTS OF THE PROGRAM - GENERAL TRAINING AND QUALIFICATION REQUIREMENTS

NEWLY HIRED EXPERIENCED CRAFT WORKERS

The program must contain provisions to administer written tests and/or a hands-on evaluation to assess the skills of new hires that claim to have previous experience, or verify previous qualifications through a formal training or qualification program

- When written tests are used, they shall include information that the contractor determines to be necessary to verify the general knowledge of the trade and the qualifications of the individual tested to perform the work assigned. While it is left to the contractor to create or use the test that works best for its business, the contractor must show that the questions and answers are based on training materials, or standards or publications developed by NACE, ICRI, SSPC, ASTM, PDCA, the IUPAT or its affiliates; NCCER or materials developed by another organization, that are acceptable to SSPC.
- 1 Hands on Skill Evaluation At a minimum, abrasive blasters shall be qualified using the SSPC C-7 hands-on skill assessment protocol for testing blasters or an equivalent hands-on evaluation, acceptable to SSPC. The hands-on evaluation can be done in a controlled qualification session in the shop or yard or in the field at an actual production site. The C-7 skills assessment form is available from SSPC.
- 2 Spray painters shall be qualified per the contractor's Quality Control Procedures Manual using industry accepted qualification procedures from one or more of the sources listed in B. (1) above.
- 3 Specialty skill qualifications for such processes as UHP Water Jetting, Thermal Spray Metallizing, or Plural component spray shall be developed in house (or outsourced) based on material or equipment supplier best practices when industry standard training or training materials do not exist.

4 Craft workers previously trained or qualified by your company who have been laid off or who have left to work for another contractor, only to return to work for your company within a two-year period need not be re-qualified to update your assessment of their skills.

TRAINEES

General training for trainees - shall be based on training materials developed by AMPP, PDCA, the IUPAT or its affiliates; NCCER or equivalent materials, acceptable to the QP PM.

C. QUALIFICATION TO APPLY SPECIFIC MATERIAL AND USE NEW EQUIPMENT

The program must contain procedures to qualify craft workers to apply materials or use equipment unfamiliar to the craft worker. The program must also document that those workers have been qualified/trained.

D. SUPERVISOR

Each contractor shall designate a "Supervisor" to be responsible for implementation of the company's craft worker training and qualification program and monitoring its effective use in the field.

The "Supervisor" shall have sufficient technical knowledge and documented training in the use of specific materials and equipment.

E. ANNUAL PERFORMANCE EVALUATION

The contractor must have implemented procedures and documentation to show that his/her production supervisor evaluates each craft worker's performance at least annually. Annual performance evaluation will be changed from a non-critical "minor" evaluation item to a "major" critical item.